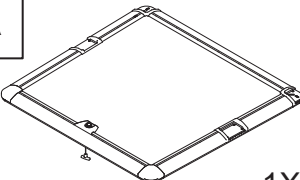
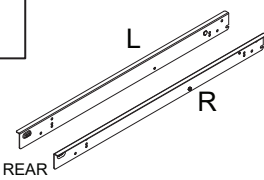
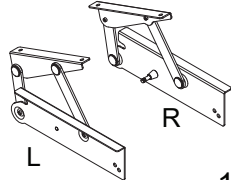
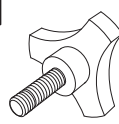
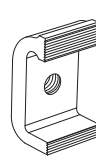
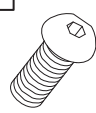


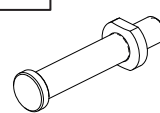

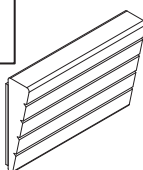
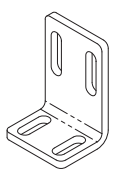




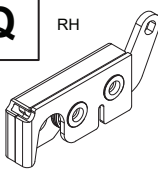
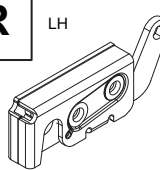



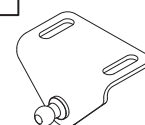
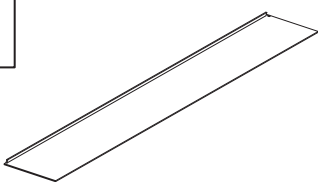
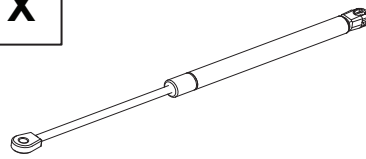


UpStoneEvolve

INSTALLATION INSTRUCTION MANUAL

TOYOTA HILUX REVO 2016+ DOUBLE & EXTRA CAB EVOSR450 - EVOSR451

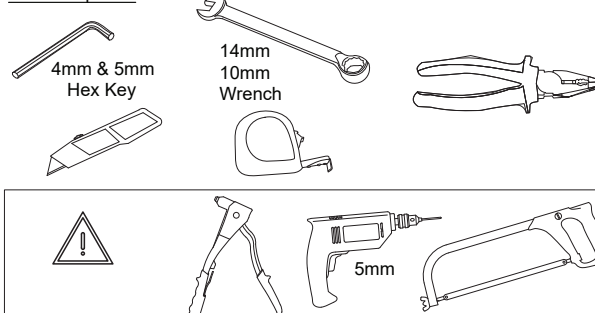
COVER EVOSR450-451
KITEVOR450-451 RLBF

A  1X	B  1X	C  1X	D  2X		
E  Incl. kit 610 4X	F M8x25mm  Incl. kit 610 4X	G M8X16 Stainless Steel Washer  Incl. kit 607/610 10X	H M8 Stainless Steel Spring Washer  Incl. kit 610 2X	I  Incl. kit 610 2X	J  Incl. kit 610 2X
K  Incl. kit 610 4X	L  x2 Incl. kit 607 2X	M M8 Nylock  x4 Incl. kit 607 4X	N M6X16  x12 Incl. kit 607 12X	O M6X13 mm Zinc  x12 Incl. kit 607 12X	P M6 Stainless Steel Spring Washer M6X10  x12 Incl. kit 607 12X
Q RH  Incl. kit 607 1X	R LH  Incl. kit 607 1X	S M5 Cable Bolt, Washer & Dome Nut  Incl. kit 607 2X	T  Incl. kit 607 2X	U  2X	V  2X
W  1X	X Gas springs  2X				

Note 1: If at any stage of installation you find your sportlid to be an unacceptable fit please contact the manufacturer before continuing.

Note 2: If required, use Under Rail Bed Liner only. **NOT FOR USE WITH OVER RAIL BED LINER!**

Tools Required:

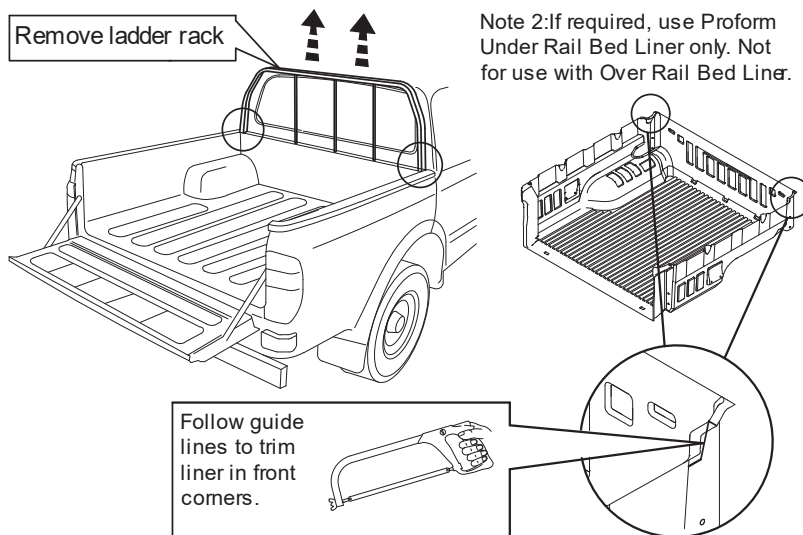


Fitting Kit Number	Product	Revision	Date	Page
EVOSR450/EVOSR451	TOYOTA HILUX	2	16-07-2024	1

1

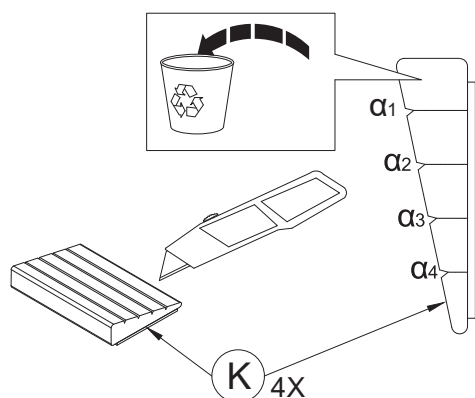
Remove ladder rack

Note 2: If required, use Proform Under Rail Bed Liner only. Not for use with Over Rail Bed Liner.



Follow guide lines to trim liner in front corners.

2



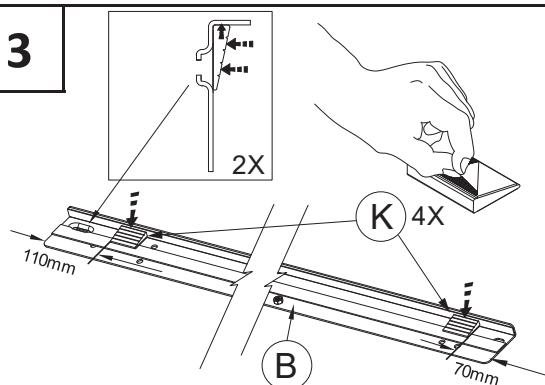
Vehicle Model

Toyota Hilux Revo 2016+ Double & Extra Cab

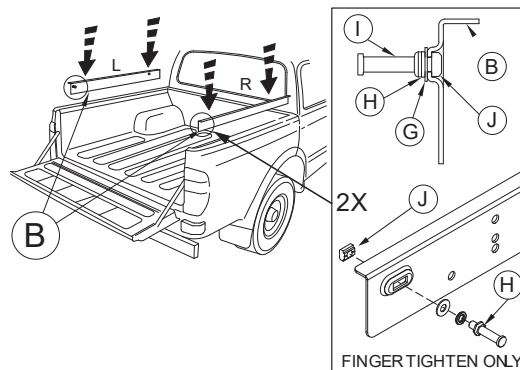
 α

2

3

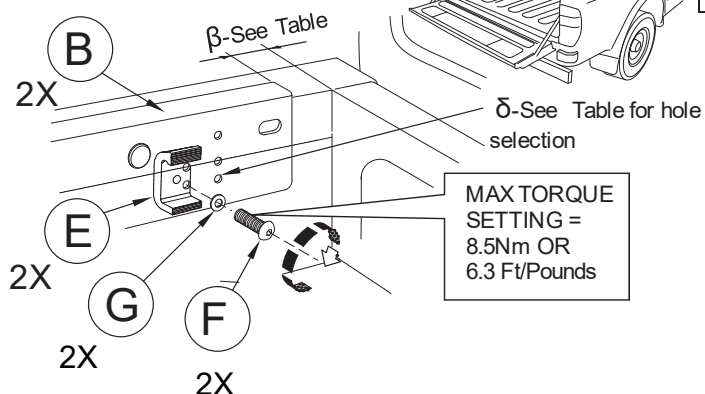


4



5

Place front of side mounting brackets back from inside corners of the cargo box - See table for measurement



MAX TORQUE SETTING = 8.5Nm OR 6.3 Ft/Pounds

Vehicle Model

Toyota Hilux Revo 2016+ Double & Extra Cab

 β

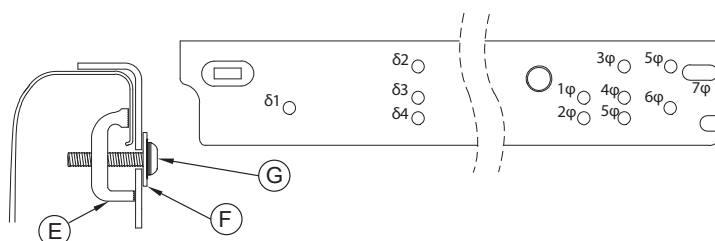
67 mm

 δ

4

 φ

3



Fitting Kit Number

Product

Revision

Date

Page

EVOSR450/EVOSR451

TOYOTA HILUX

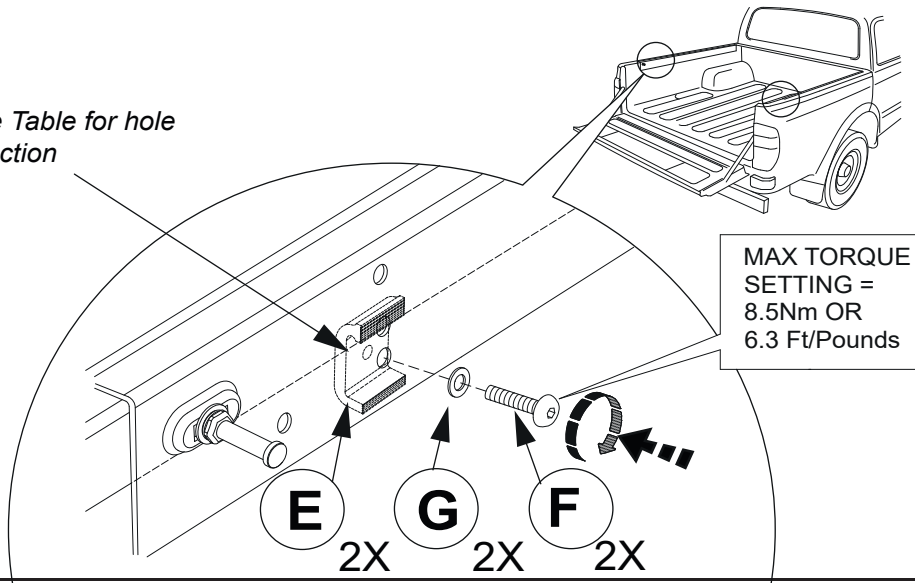
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16-07-2024

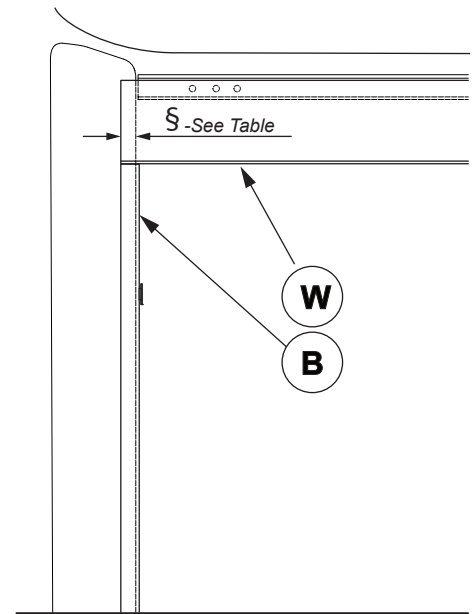
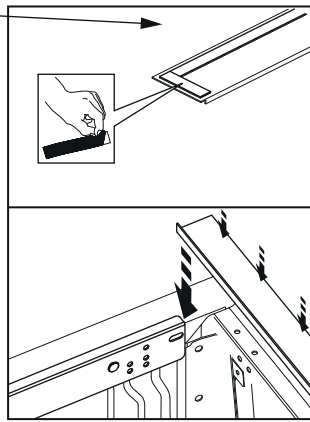
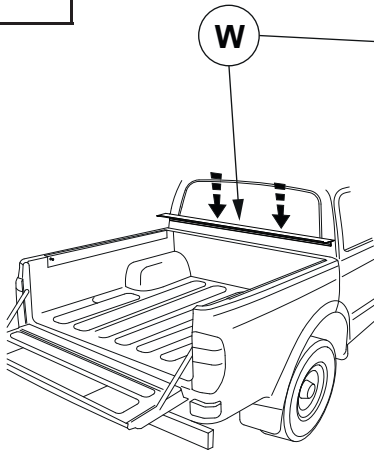
2

6

δ - See Table for hole selection



7

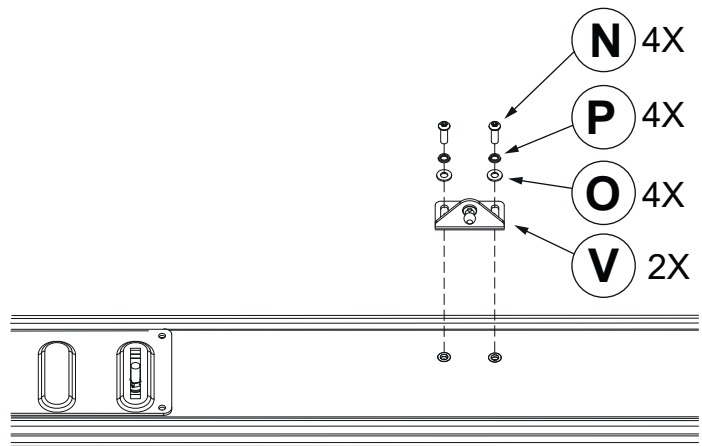
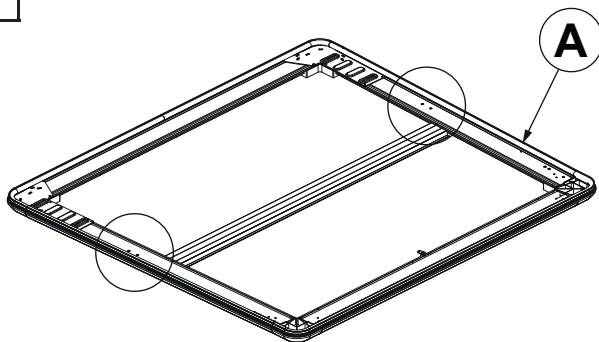


Vehicle Model	§
Toyota Hilux Revo 2016+ Double & Extra Cab	34mm



DO NOT apply below 15°C.
Apply pressure to part. Adhesive is pressure activated.
Allow 3hrs minimum to cure before installing lid

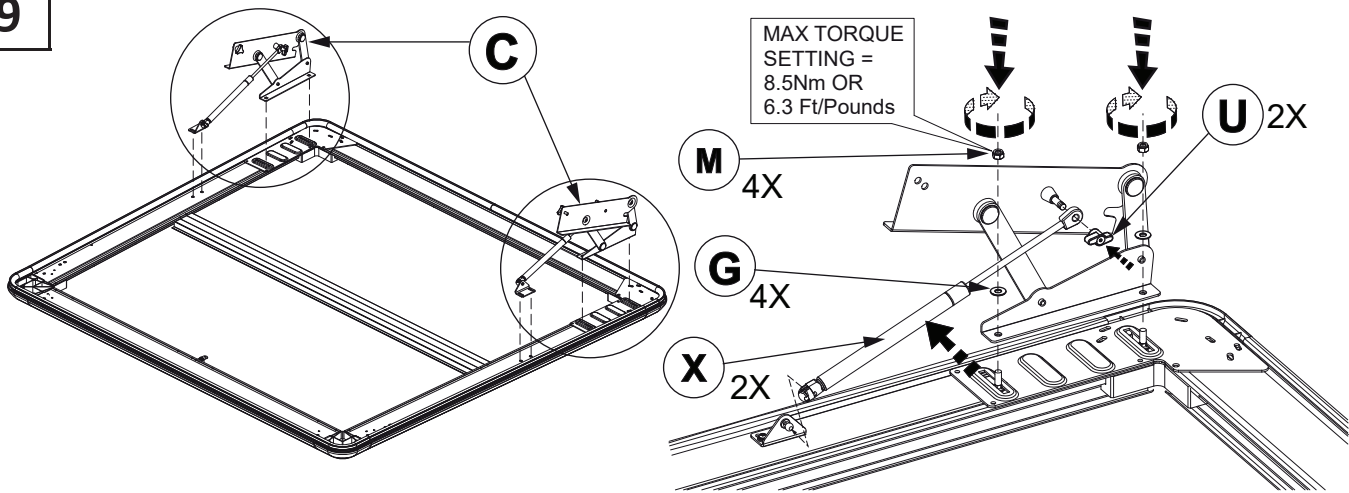
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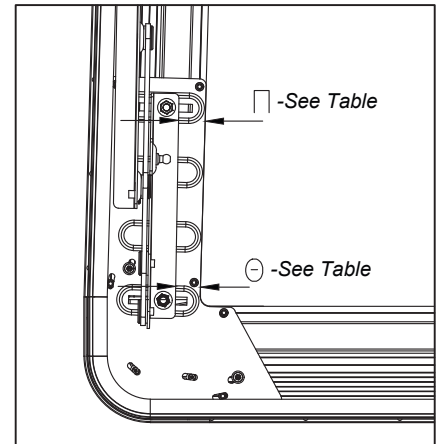
Fit

Fitting Kit Number	Product	Revision	Date	Page
EVOSR450/EVOSR451	TOYOTA HILUX	2	16-07-2024	3

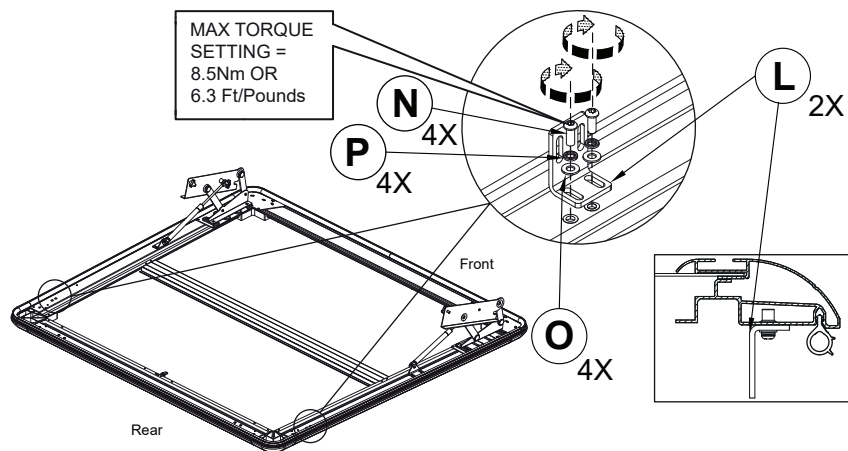
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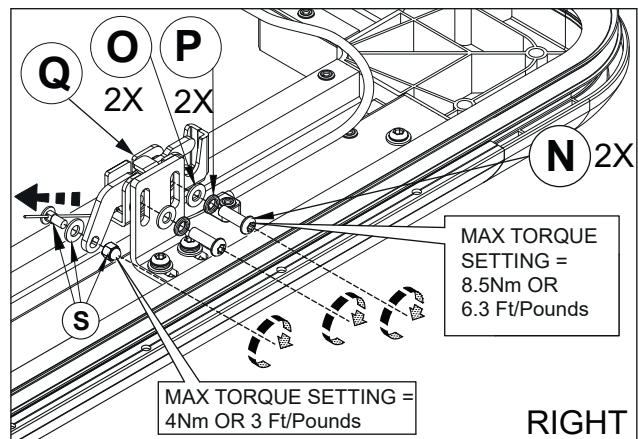
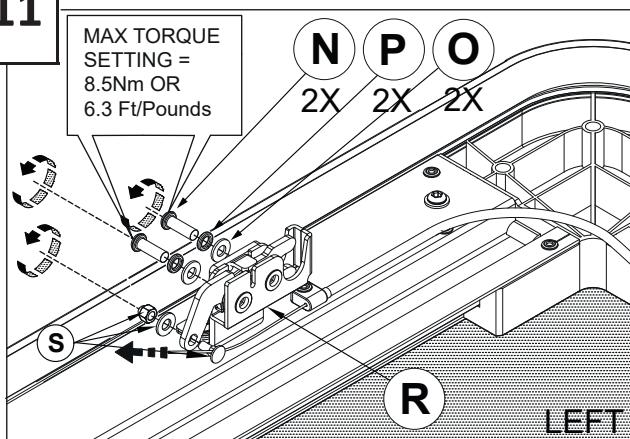
Vehicle Model	□	⊖	Σ
Toyota Hilux Revo 2016+ Double & Extra Cab	40mm	40mm	-



10



11



Fitting Kit Number

Product

Revision

Date

Page

EVOSR450/EVOSR451

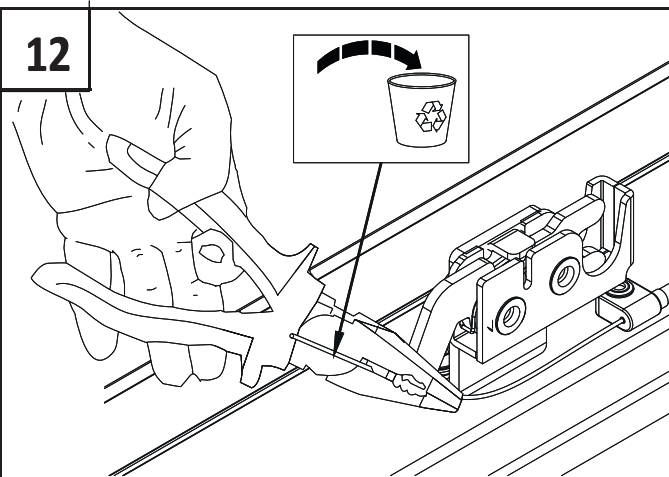
TOYOTA HILUX

2

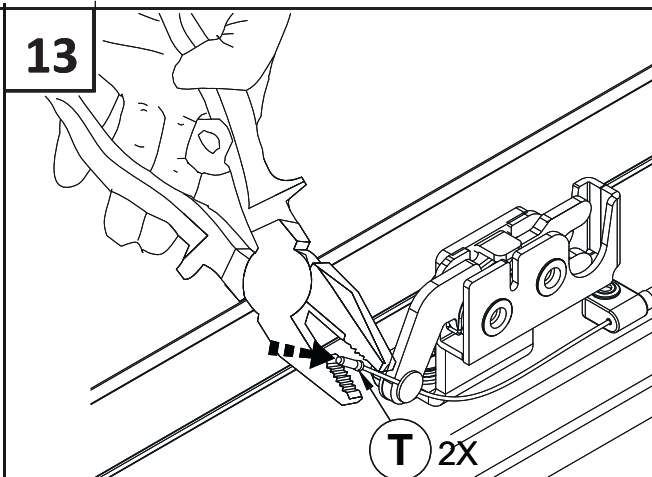
16-07-2024

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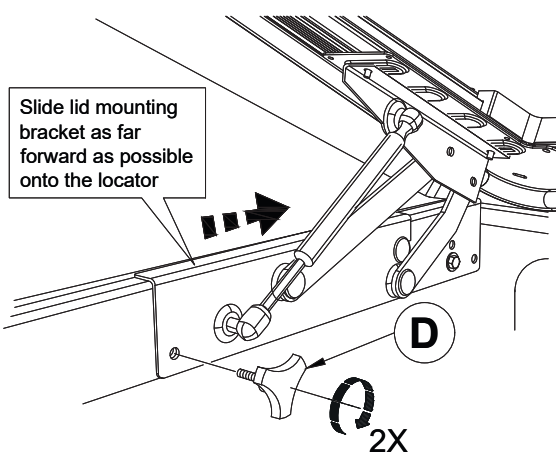
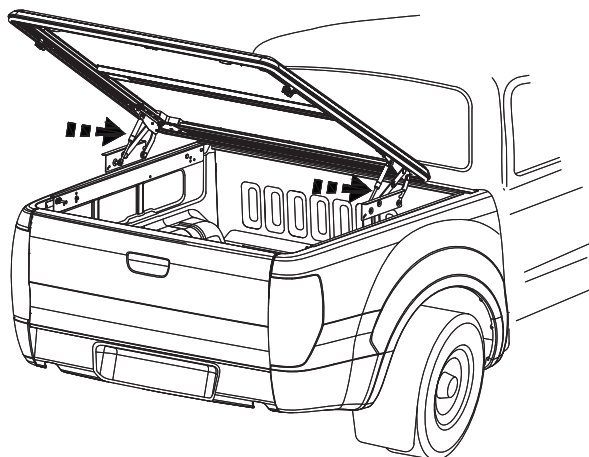
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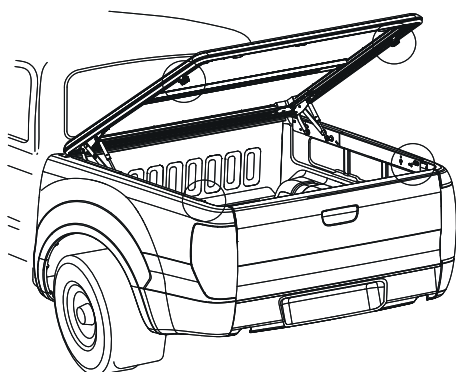
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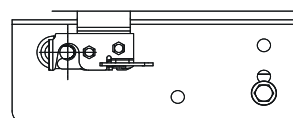
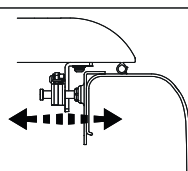
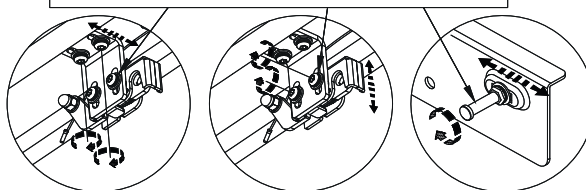
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15

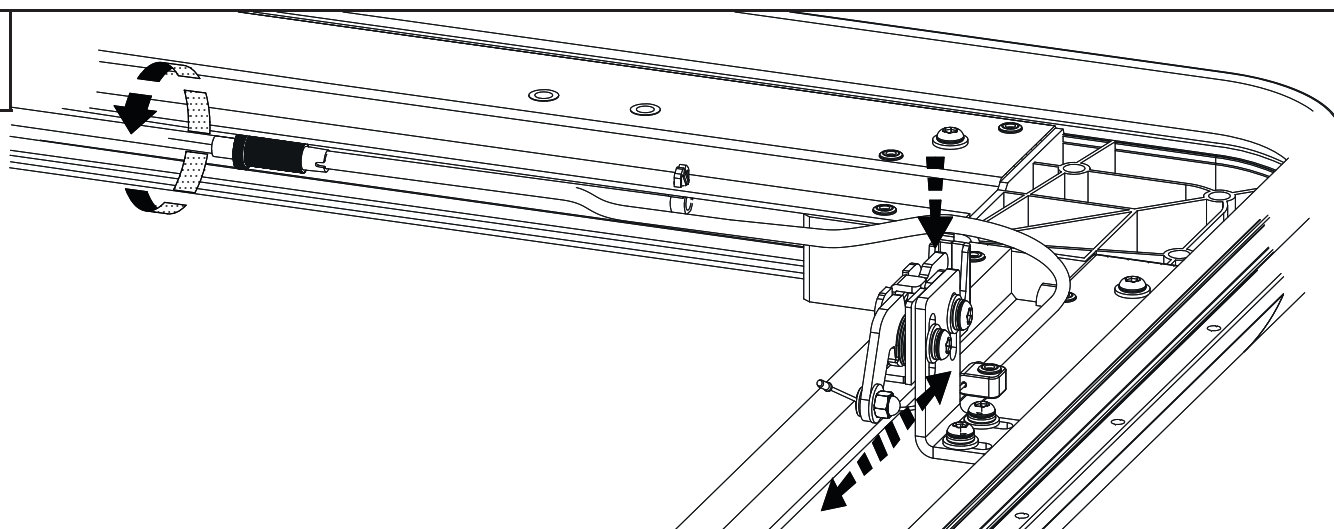


MAX TORQUE SETTING = 8.5Nm OR 6.3 Ft/Pounds



Adjust latch bracket, latch height and pin location to align pin with centre of latch. Adjust cable tension to achieve correct latching. **IMPORTANT!** : Ensure seal contacts vehicle in all areas

16



Fitting Kit Number

Product

Revision

Date

Page

EVOSR450/EVOSR451


TOYOTA HILUX

2

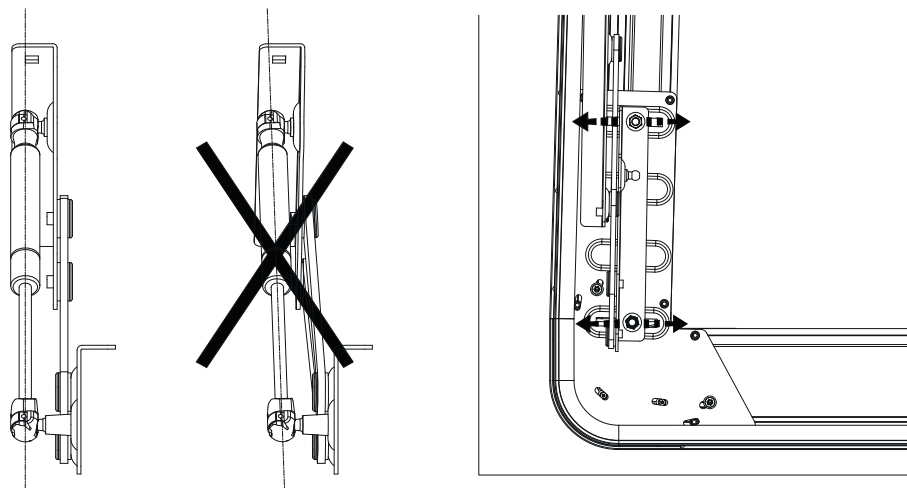
16-07-2024

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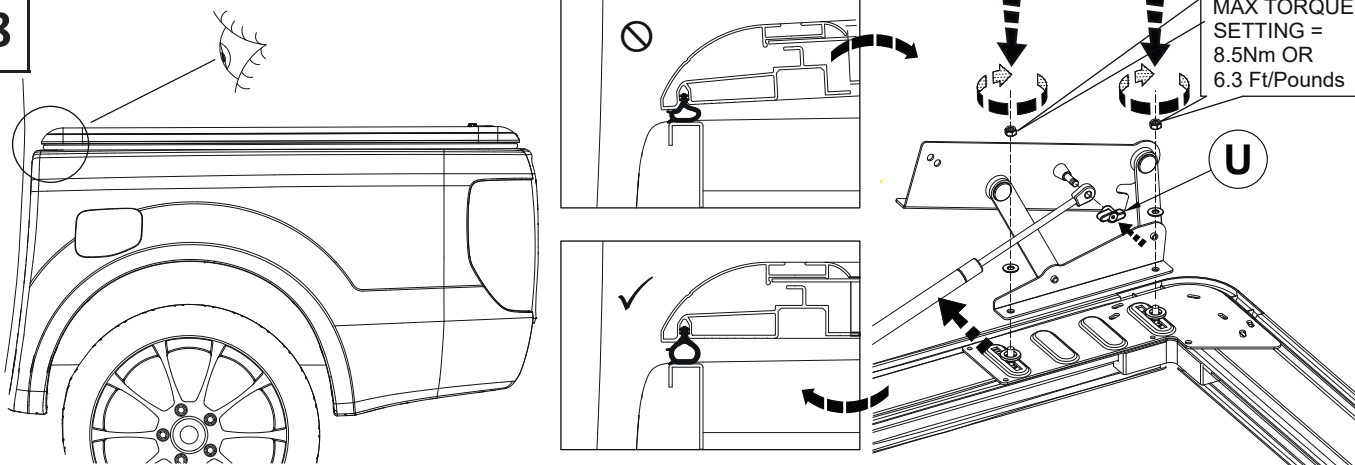
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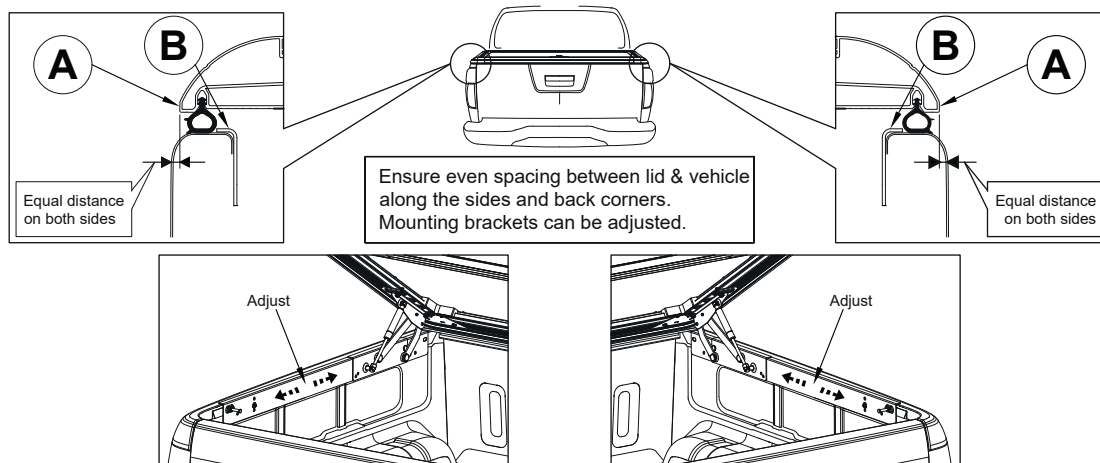
Insure hinge is not twisted.
Adjust connection to lid if nessessary.



18



19



Fitting Kit Number

Product

Revision

Date

Page

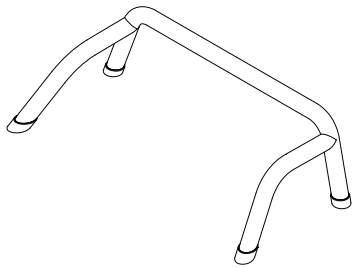
EVOSR450/EVOSR451

TOYOTA HILUX

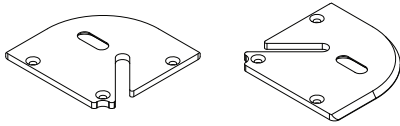
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16-07-2024

6

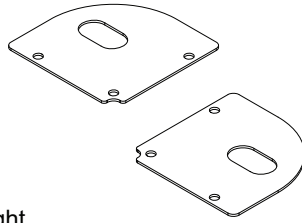


ROLLBAR ASSEMBLY INSTRUCTIONS

A

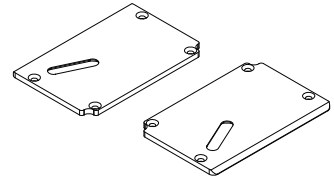
Left + Right

2X

B

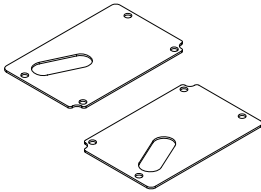
Left + Right

2X

C

Left + Right

2X

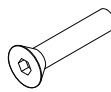
D

Left + Right

2X

E

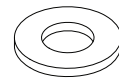
M6X25mm



14X

F

M6X13mm



14X

G

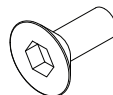
M6



14X

H

M8x20mm

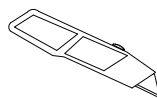
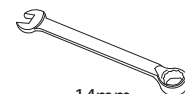


4X

Note 1: If at any stage of installation you find your sportlid to be an unacceptable fit please contact the manufacturer before continuing.

Note 2: This kit is only applicable to the **Ford Ranger 11+ DC/XC OE bar compatible** Upstone Evolve lids.

Tools Required

4mm & 5mm
Hex Key14mm
Wrench

Fitting Kit Number

EVOSR450/EVOSR451

Product

TOYOTA HILUX

Revision

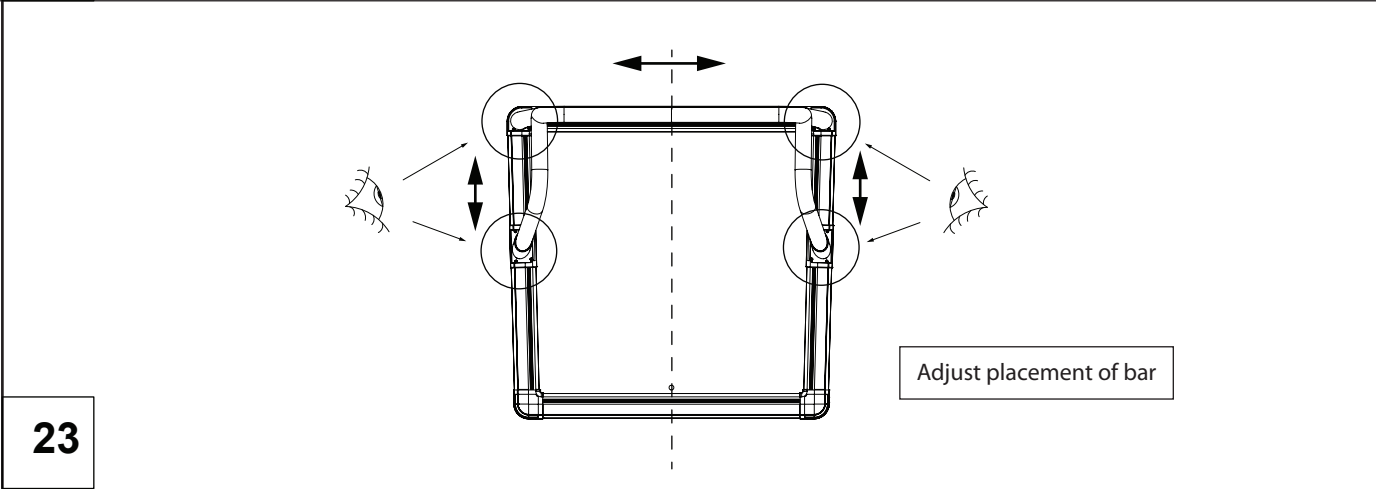
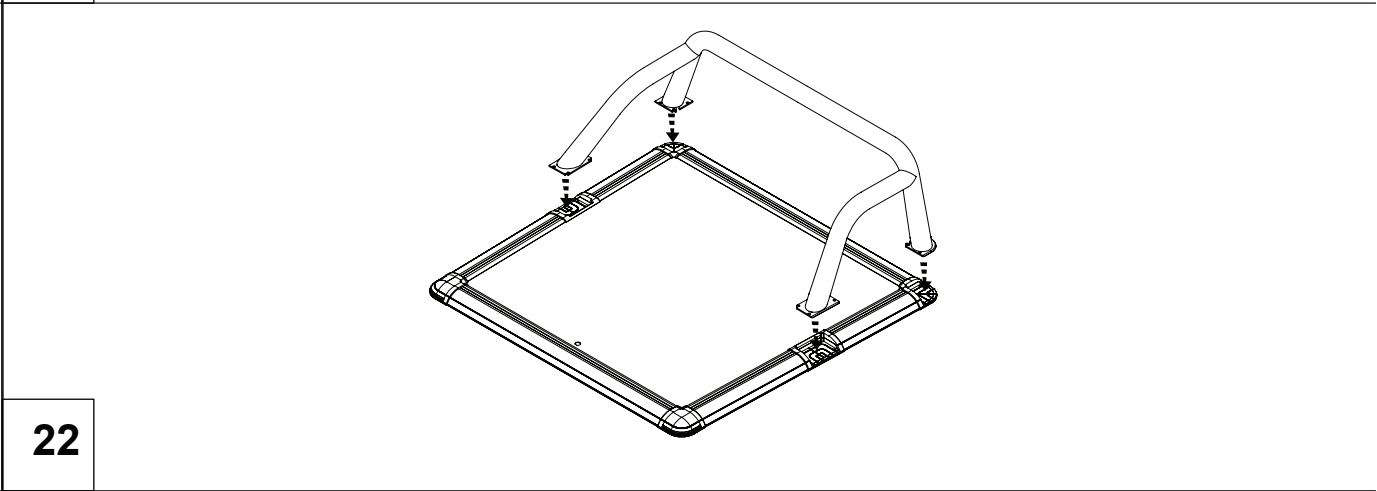
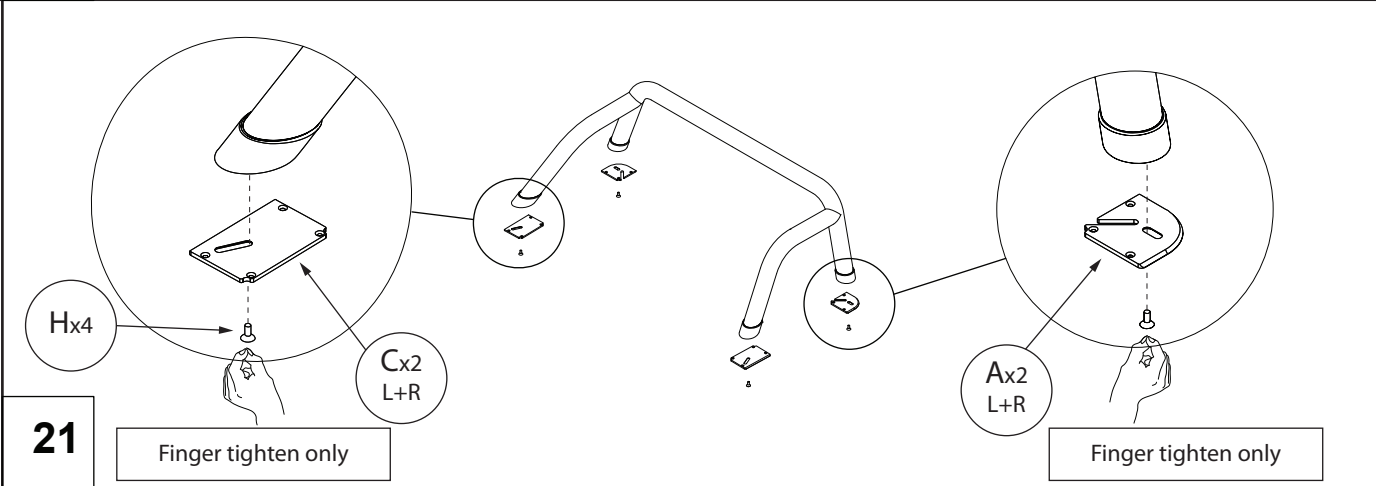
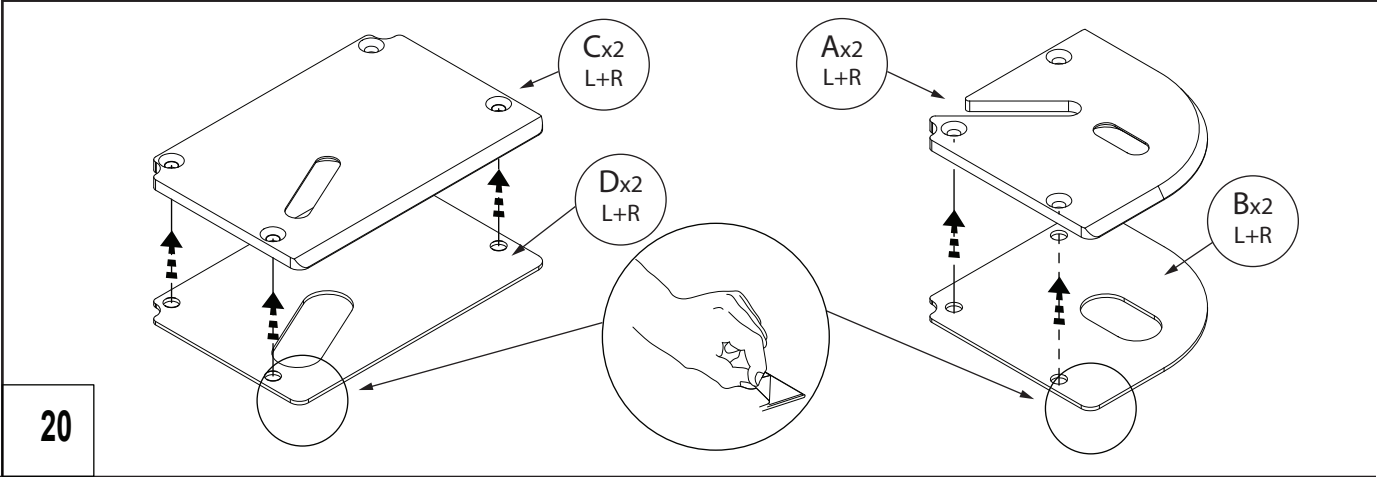
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Date

16-07-2024

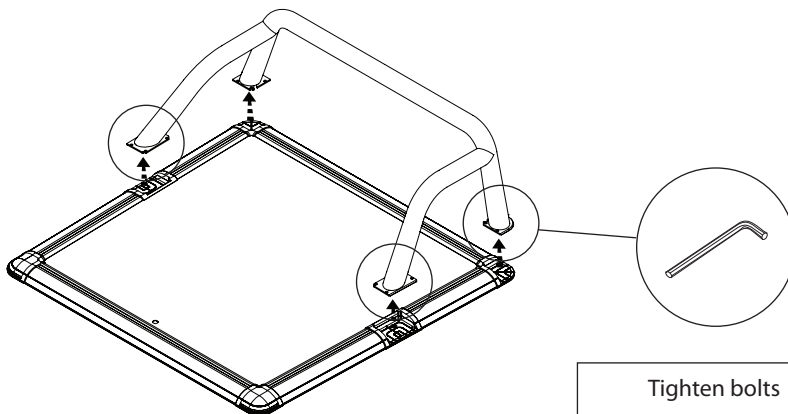
Page

7

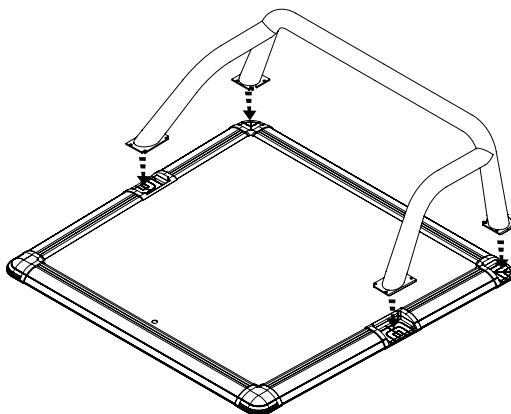


Fitting Kit Number	Product	Revision	Date	Page
EVOSR450/EVOSR451	TOYOTA HILUX	2	16-07-2024	8

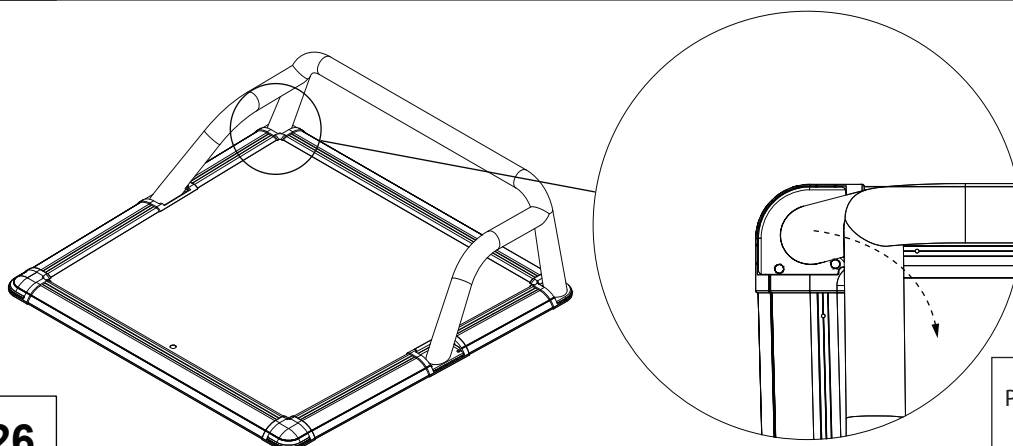
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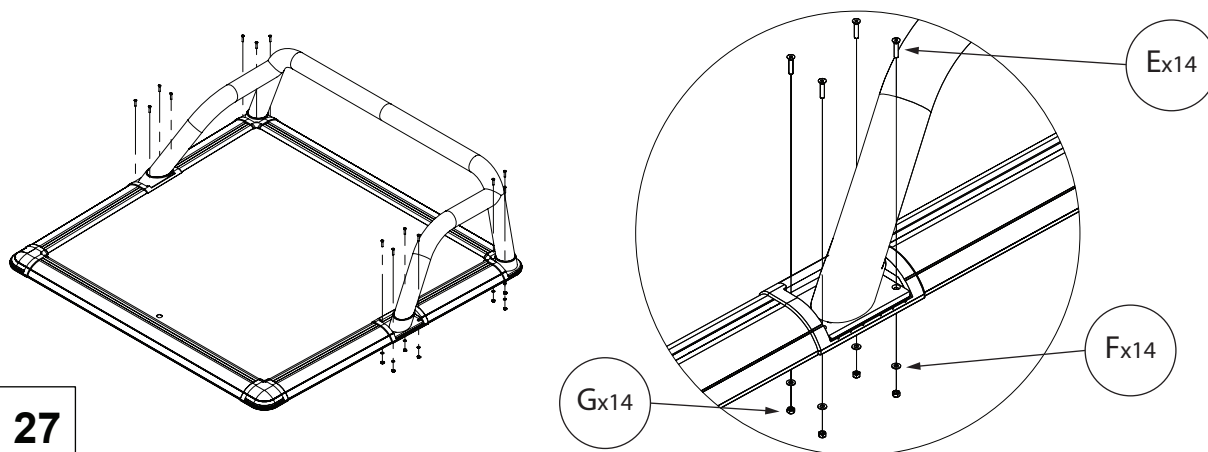
25



26



27



Fitting Kit Number	Product	Revision	Date	Page
EVOSR450/EVOSR451	TOYOTA HILUX	2	16-07-2024	9

UpStoneEvolve



CAUTION!

- NEVER allow people or animals under the closed cover
- Do not place unsealed solvents or chemicals under the cover
- Do not stand or place heavy objects on the cover
- Do not open lid when under load.
- Close the cover before operating the vehicle
- Do not allow oil, solvents or chemicals to contact the cover
- Clean only with a mild detergent and water solution

After installation carefully and thoroughly clean all debris from the inside of the cargo box.
Retain these instructions for future reference

<http://www.upstone.eu>

info@upstone.fr

Fitting Kit Number	Product	Revision	Date	Page
EVOSR450/EVOSR451	TOYOTA HILUX	2	16-07-2024	10